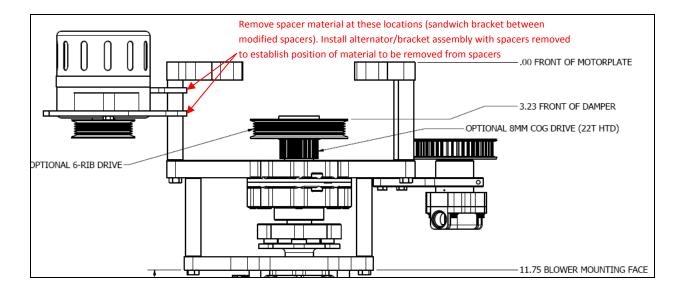


## **Alternator Bracket Installation Notes**

 Though considerable time and effort has been invested in producing a robust, off the shelf solution, some fitment and light fabrication is required to properly fit the xdrive alternator bracket kit to your engine.



- The XDRIVE alternator bracket kit is designed for use with GM Delco CS121, 2-bolt style alternators and the optional XDRIVE 5.25" 6-rib drive hub
- Belt lengths will vary between installations and are dependent on alternator pulley diameter
- Fitment of the alternator bracket kit will require modification of the block adapter-to-XDRIVE spacers, typical installation is shown in the diagram below:



• Tip: Removal of one, or both of the block adapter-to-XDRIVE spacers on the side of alternator installation will permit fore-aft movement of the alternator/bracket assembly for the purpose of establishing the positions where material must be cut from the spacers (remove material at bracket positions, bracket(s)will be sandwiched by modified spacers). Note use of a lathe is recommended to retain squareness of spacer ends